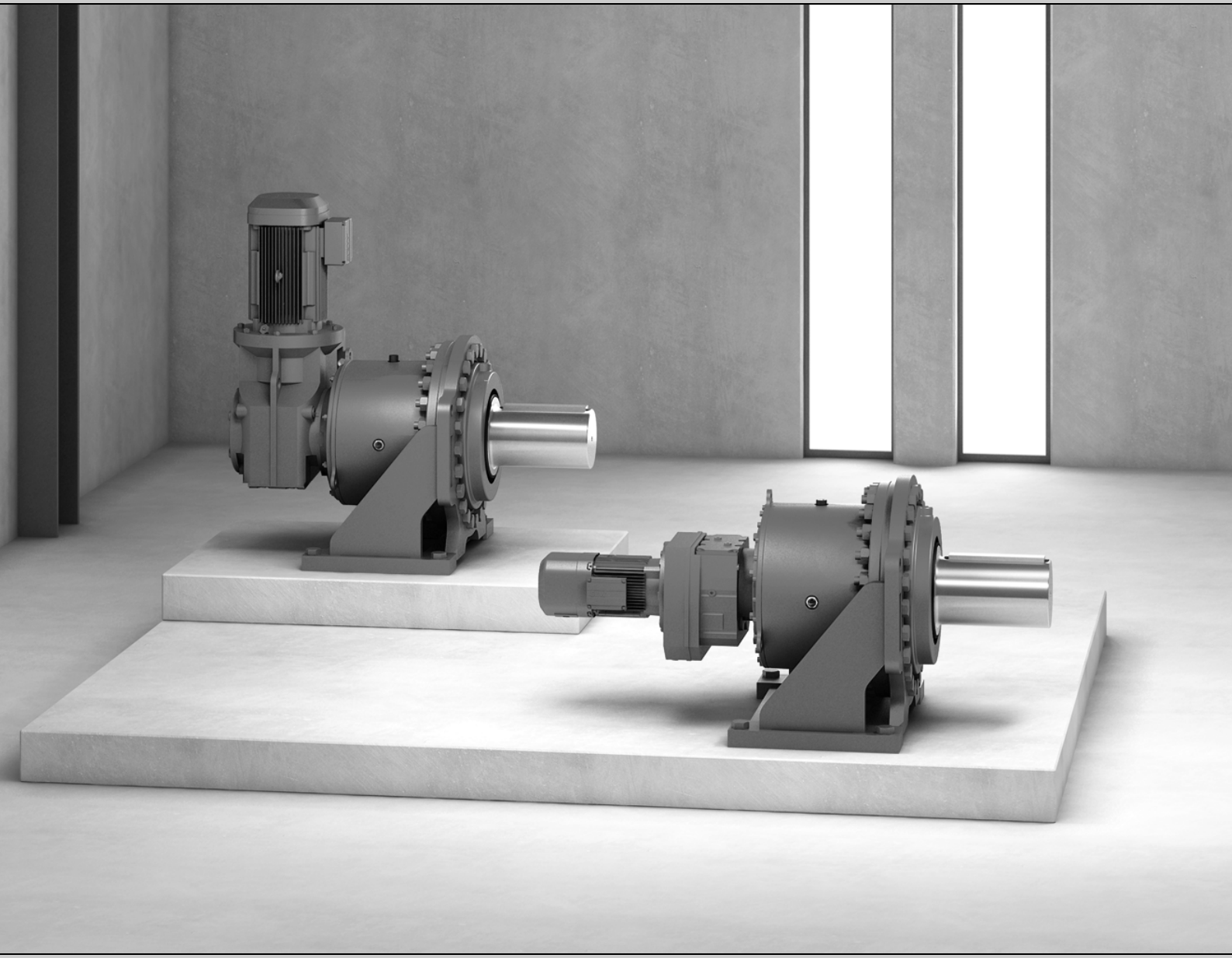
SEW EURODRIVE

Addendum to the Assembly and Operating Instructions



Industrial Gear Units

Planetary Gearmotors

P002 – P082 Series

Torque Classes from 24 to 359 kNm

Edition 10/2010

17088011/ EN

1 Important Notes

CAUTION
This addendum describes changes that have been made to the "Industrial Gear Units: P002 – P082 Planetary Gearmotors" operating instructions, edition 10/2010. **Please use the data specified in this document.** **This document does not replace the detailed operating instructions.**

2 Installation/Assembly

2.1 Tightening torques for retaining screws / page 38

The tightening torques in the table apply to screw connections of gear unit mount-on parts and protective covers.

INFORMATION

The tightening torques do not apply to screw connections of torque arms, gear units with flange mounting, hollow shafts with shrink disks, etc.

These screw connections are made with screws of strength class 10.9. The tightening torques necessary for theses connections are listed in the respective chapters.

2.2 Flange-mounted gear unit / page 52

2.2.1 Tightening torque

Size	Thread	Quantity	Tightening torque [Nm] ± 20 %
P082	M42	24	5610

2.3 Torque arm / page 54

2.3.1 Tightening torque

Size	Thread	Quantity	Tightening torque [Nm] ± 20 %
P082	M42	24	5610

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